

MARK II DOOR TRIMMER WITH THICKNESS ADJUSTMENT SPACERS

ROMUS

REF. 93599 – Shuker plug 230 V

REF. 93600 – U.K. plug 110 V



GB - INSTRUCTIONS FOR USE

This Door Trimmer is specially designed for cutting the bottom edge of doors without taking them off from the door hinges, avoiding this way manual dismantling and shaping works.

Machine Description

4 In 1 :

1- Trimmer



2- Plinth saw



3- Expansion joints saw



4- Classic circular saw



The trimmer is delivered in a plastic box with fitted tungsten carbide 36-teeth blade and blade for steel and aluminium.

Technical features

Power:	1200 W
Number of revolutions:	5000 rpm
Cut Height	from 7 to 38 mm
Cut depth at 90° :	50 mm
Blade Ø:	152 mm
Blade bore:	Ø 20 mm
Weight:	4,7 Kg

Safety instructions

This trimmer is especially designed for wood.

Make sure that the supply wire is far from the processing part in order to prevent any risk of dangerous electrical shocks.

Hold the trimmer firmly before feeding it as it could drop from your hands during the operation. Never handle the saw with one hand only.

Start the cutting operation when the blade reaches the maximum speed of rotation. It is very dangerous to use a circular saw upwards, for instance with the blade oriented upwards, when the casing is immobilized by clamps or other fixing device. Keep all protecting elements in their places and functional.

Do not keep the lower guard opened by a key. Control the lower guard operation before each use.

No not use the lower guard if it does not close quickly over the saw's blade.

Attention! If you drop the saw, this may distort the lower guard and limit the full return.

Keep the blade clean and well adjusted. This will minimize the detachment and recoil.

Danger! Always keep your hands away from the cutting area and from the blade, do not withdraw the processing part while the blade is turning.

Attention! The blades keep turning even after the power is switched off.

Protection against the recoil. Recoil happens when the saw detaches and is pulled backwards towards the operator. Turn the switch off immediately if the blade blocks or detaches. Keep the blades sharp. Make sure that all devices covering the saw

blade are functioning adequately.

Lower guard. Lift the lower guard by the handle. Make sure that all lower guards are running freely, without blocking. Do not lock the lower guard in open position.

Adjustments. Before performing the cut, make sure that the depth and inclination adjustment buttons are well tight.

Warning! Make sure that the feeding cable has been disconnected before replacing the blade or performing other maintenance work. Use only appropriate blades. **Do not use** incorrect blades: blades with bores of the wrong size, worn, distorted or high-speed steel blades that do not comply with the instructions given in the user's manual, blades having a disk smaller than the knife's thickness, blades having thicker disk or smaller clearance than the knife's thickness, nor inadequate packing or screws.

Avoid cutting nails. Control the possible presence of nails and remove them from the frame before starting cutting.

Accessories. Using other accessories or apparatus than the ones specified in the manual might be dangerous.

Spare parts. For maintenance, use only identical spare parts.

Do not stop the blade applying side pressure on the disk.

Recommendations for use:

1. Read carefully these instructions before use
2. Before commissioning the machine, check if network voltage matches the one indicated on the

machine's plate. If not, the engine could be seriously damaged.

3. Disconnect the machine when you are not using it, during cleaning, when replacing the blade or the carbon.
4. Make sure that the machine is in a comfortable position.
5. Use exclusively original spare parts.
6. Maintain the machine according to the lubricating instructions.
7. Wait until the blade reaches the maximum speed before starting the job.
8. Disconnect the machine when adjusting the cut depth. Make sure that the blade is well assembled and that the screws are tight before starting the machine.
9. Do not use force when pushing the machine. Let it function naturally.
10. Vent holes must be always open.
11. Do not leave the machine running unsupervised.
12. When disconnecting the machine, pull the connector, not the cable.
13. Do not lift the machine by the cable.
14. The mobile casing must be periodically checked for proper functioning.
15. Remove the wood chips viner from the door trimmer as they may prevent mobile casing from moving.

Commissioning

Cut height adjustment

Mark a reference on the door or plinth corresponding to the height which is to be cut.

Unlock the two side disks (1) of the machine, then insert the adequate spacers to obtain the requested height (see corresponding table). Tighten back the 2 disks (1).

Cut depth adjustment

Unlock the butterfly nut (2), then push (or pull) the guiding plate (3), so that the blade get

out or in more or less. Tighten back the butterfly nut (2).

Start

Check that ground is smooth and even. This saw has been designed exclusively for wood. Make sure that inside the cutting section there are no metallic parts (for instance, remove the nails, since these might damage the blade). Position the machine on the ground and take the working position. Push the safety button and the switch in order to start

machine unloaded, to avoid, at first, the direct contact of the blade with the door. In the case of hollow doors with double walls, it is recommended to apply a self-adhesive protection paper layer to prevent wood from cracking. When the blade reaches the maximum speed, push the machine to release the protective casing, then start cutting. It is very important to cut using uniform and constant force.

Maintenance

You must get used to clean the machine on the inside and outside.

Remove all dusts inside the casing, resulted from cutting, using compressed air.

Replace the gear's grease every 300 hours of use.

This way your machine will be always ready for use.

When the carbon is worn beyond the standard limit, replace it.

Blade replacement

Disconnect the machine before making any adjustments.

Take a hexagonal wrench.

Unscrew the lower casing.

Lock the blade.

Unscrew the blade's screw by a hexagonal wrench.

Remove flange **A**

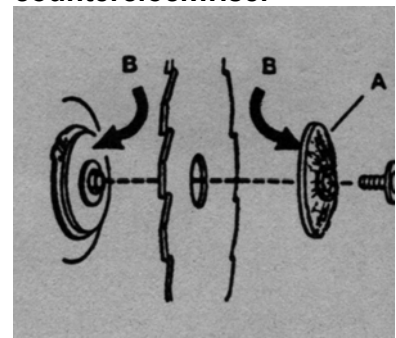
Replace the blades.

Mount the flange **A**.

! Make sure that all tightening surfaces B of the flanges are perfectly clean;

Tighten the blade's screw.

! To protect yourself from blade turning, tighten the blade's screw 1/8 turns counterclockwise.



Accessories

Spare blade:

Ref. 93619 - 36 teeth.
for wood cutting

Ref. 93637 - blade for
steel and aluminium.

Warranty

This machine is guaranteed for 12 months (except for the blade). Cases of normal wear, overcharge or inadequate handling are not covered by the warranty.

Any faulty materials or manufacturing defects will be repaired or replaced free of charge provided that the device is not dismantled and is returned to the distributor together with

the invoice and warranty certificate.